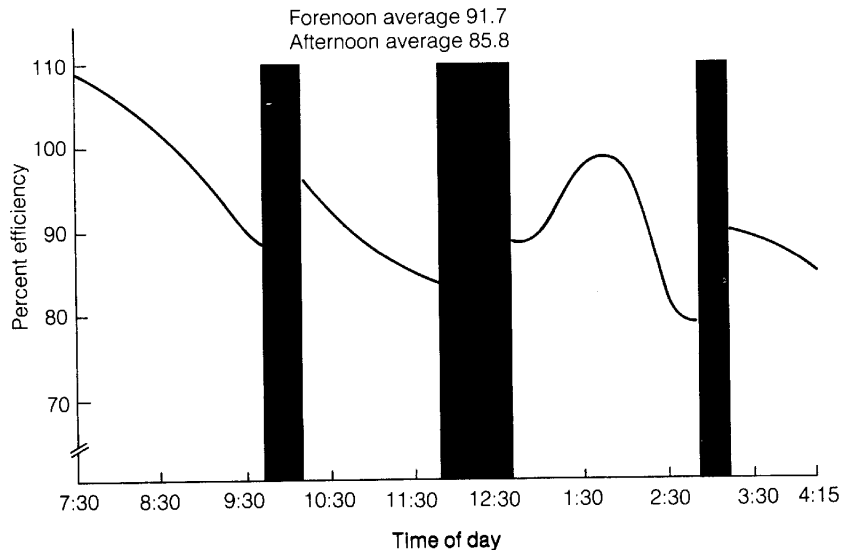


**FIGURE 8-7**  
**A typical relationship**  
**between worker**  
**efficiency and the**  
**time of day**



Source: B. W. Niebel, *Motion and Time Study*, 6th ed. (Homewood, Ill.: Richard D. Irwin, 1976), p. 243. © 1976 by Richard D. Irwin, Inc. Reprinted by permission.